

TECHNICAL DATA SHEET

PEBAX® 4033 SA 01

POLYETHER BLOCK AMIDE PELLET

PEBAX® 4033 SA 01 is a polyether block amide, a thermoplastic elastomer made of flexible polyether and rigid polyamide. This SA grade offers the highest quality. It is used in sport and consumer applications, especially when food contact compliance is requested.

DESIGNATION

PEBA

MAIN APPLICATIONS

- Footwear - Outsole/Components
- Industry - Distribution

DELIVERY FORM

- Pellets

TRANSFORMATION PROCESSES

- Extrusion - General
- Film Extrusion
- Injection Molding
- Tube Extrusion

RHEOLOGICAL PROPERTIES

プロパティ	価値	UNIT	テスト基準
Shrinkage, Parallel (t+24h)	0.6	%	ISO 294-4
Shrinkage, Normal (t+24h)	1.3	%	ISO 294-4

MECHANICAL PROPERTIES

プロパティ	DRY / COND VALUE*	UNIT	テスト基準
Hardness, Shore A, 15 s	- / 89		ISO 868
Hardness, Shore D, 15 s	- / 35		ISO 868
Charpy unnotched impact strength, 23°C (73°F)	- / No Break		ISO 179 1eU
Charpy unnotched impact strength, -30°C (-22°F)	- / No Break		ISO 179 1eU
Charpy notched impact strength, 23°C (73°F)	No Break / No Break		ISO 179 1eA
Charpy notched impact strength, -30°C (-22°F)	No Break / No Break		ISO 179 1eA
Stress at 50% strain, 23°C (73°F), 50 mm/min	9 / 9	MPa	ISO 527-1/-2
Tensile modulus, 23°C (73°F), 1 mm/min	73 / 71	MPa	ISO 527-1/-2
Flexural modulus, 23°C (73°F)	- / 77	MPa	ISO 178
Stress at break, 23°C (73°F), 50 mm/min	- / 40	MPa	ISO 527-1/-2
Nominal strain at break, 23°C (73°F), 50 mm/min	> 450 / > 450	%	ISO 527-1/-2
	48 / -	mm³	ISO 4649

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditionned.

PEBAX® 4033 SA 01

THERMAL PROPERTIES

プロパティ	価値	UNIT	テスト基準
Melting temperature, 10°C/min	160	°C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	-65	°C	ISO 11357-1/-2

OTHER PROPERTIES

プロパティ	価値	UNIT	テスト基準
Moisture absorption, At equilibrium at 23°C (73°F) / 50%HR	0.5	%	ISO 62
Water absorption, 23°C(73°F), immersion, equilibrium	1.2	%	ISO 62
Specific gravity, 23°C (73°F)	1	g/cm³	ISO 1183-1

包装

This grade is delivered dried in sealed packaging ready to be processed. Available packaging:

- 25 kg / 55 lb 袋

賞味期限

Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

PROCESSING CONDITIONS:

- 典型的な熔融温度 (最小 / 推奨 / 最大) - 射出成形: 210°C / 240°C / 270°C (410°F / 430°F / 520°F)
- 典型的な金型温度 - 射出成形: 10-30°C (50-90°F)
- Drying time and temperature: 60-70°C (140-160°F) / 4-8 hours

REGIONAL AVAILABILITY

Asia Pacific, Europe, Latin America and the Caribbean, Middle East, Northern America

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